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Ford Lehman 2700 Series Service Manual. the first is a parts list for the Ford Lehman base engine: Ford Lehman Diesel 6 cylinder 380 cubic inch 120 horse power  
<http://bf494.co.uk/blog1.php/2009/02/21/ford-lehman-marine-diesel-engine-stuff>

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**The Engine Room - My Whitby 42 -**  
I have a friend who is a certified Diesel mechanic and he is rebuilding the Ford Lehman original engine. About 3,700 hours. He has completely deconstructed the engine  
<http://mywhitby42.yolasite.com/engine-and-engine-room.php>

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